

Linda
Process Sheet

Date: Friday, 19/09/2008 2:48:19 PM
 User: Linda Lacelle

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BELT GUIDE		
Job Number	: 42131		Part Number	: D36401		
Estimate Number	: 13015		Drawing Number	: D3640 REVA		
P.O. Number	:		Project Number	: N/A		
This Issue	: 19/09/2008	S.O. No. :	Drawing Revision	: A		
Prsht Rev.	: NC		Material	:		
First Issue	: / /	Type : MACHINED PARTS	Due Date	: 22/09/2008 Qty: 10 Um: Each		
Previous Run	: 34558					
Written By	:					
Checked & Approved By	:					
Comment	: Est Rev:A New Issue 07-01-15 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	MDELRLINB075X1250	Delrin Bar		<i>mk 08/09/19</i> (11)
		Comment: Qty.: 0.4200 f(s)/Unit Total : 4.2000 f(s) Black Delrin Bar 1.250" X .750" BATCH: M14535		
2.0	BAND SAW	BAND SAW		<i>mk 08/09/19</i> (11)
		Comment: Cut blank 4.700 " long		
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1		<i>mk 08/09/19</i> (10)
		Comment: HAAS CNC VERTICAL MACHINING #1		
		1- Mill as per Folio FA670 & Dwg D3640 Rev: <i>A</i>		<i>10 08/09/21</i>
		2-Deburr and Blend rad intersection with deburring tool.		<i>10 08/09/21</i>
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE		<i>RQ 08/09/21</i> (10)
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
5.0	QC8	SECOND CHECK		<i>88 08/09/21</i> (10)
		Comment: SECOND CHECK		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #:	Machine Or Operation:	Description :
6.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1		DS 08/09/22 (16)
7.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		08/09/24 ff

Job Completion



08/09/24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

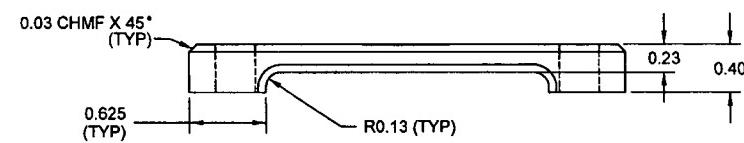
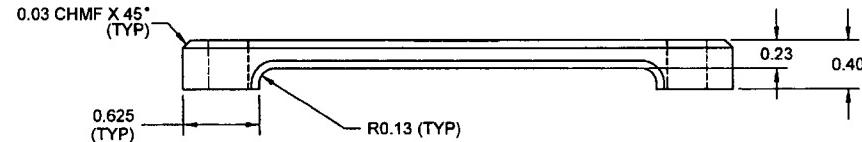
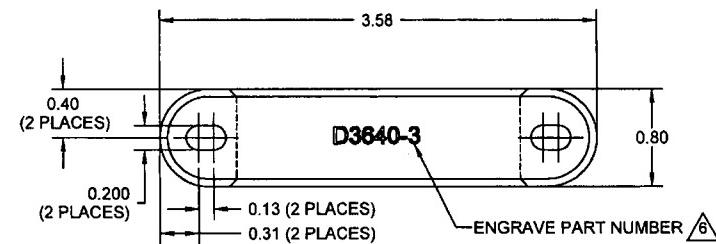
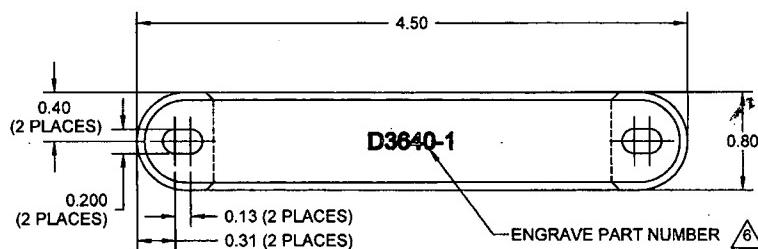
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

D

D



**D3640-1 BELT GUIDE
(WAS GENEVA P/N G10605-1)**

**D3640-3 BELT GUIDE
(WAS GENEVA P/N G10605-2)**



- A
NOTES:
 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL BAR (REF DART SPEC M-DELRIN-B)
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: ENGRAVE PART NUMBERS TO MAX DEPTH OF 0.010 AT LOCATIONS SHOWN
 7) WEIGHT: 0.03 lbs

16231
RELEASED
07-09-01

REV.	TS	NEW ISSUE; REPLACES G10605	LE	07.07.27
		DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE USA, INC. PORT HADLOCK, WA		
DRAWN				
CHECKED				
MFG. APPR.		DRAWING NO. D3640	REV. A	
APPROVED		SHEET 1 OF 1	SCALE	
DE APPR.		TITLE BELT GUIDE	1:1	
DATE	07.07.27	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.		

DART AEROSPACE LTD		Work Order: 42131
Description: Jet Guide		Part Number: A3640-1
Inspection Dwg: A3640 / Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article **X** Prototype

Measured by:	<i>AB</i>	Audited by:	<i>BB</i>	Prototype Approval:	<i>N/A</i>
Date:	08/09/21	Date:	08/09/21	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	